

## Technical Data Sheet

### Schuladur A3 GF 30 BLK 968001



Polybutylene Terephthalate + ASA

#### Product Description

30% glass fibre reinforced, warpage optimized PBT/ASA compound providing high surface quality

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Surface Finish; Low Warpage
<b>Filler/Reinforcement</b>	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Volume Flow Rate, (250 °C/5.0 kg)	25	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.42	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Strain at Break, (Type 1A, 5 mm/min)	2.5	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	118	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	9300	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	50	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise)	48	kJ/m <sup>2</sup>	ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 961/30)	184	MPa	ISO 2039-1
Ball Pressure Test, (200 °C)	Pass		IEC 60695-10-2
<b>Thermal</b>			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	145	°C	ISO 306
(A (10N), 50 °C/h)	210	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	214	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	180	°C	ISO 75-2/A
<b>Electrical</b>			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	400	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093

**Flammable**

Burning Rate			
(2.00 mm)	30	mm/min	FMVSS 302
(2.00 mm)	30	mm/min	ISO 3795
Glow Wire Flammability Index			
(1.5 mm)	700	°C	IEC 60695-2-12
(3.0 mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	775	°C	IEC 60695-2-13
Oxygen Index	20	%	ISO 4589-2

**UL Information**

Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20

Injection Parameters	Nominal	
	Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	100	°C
Suggested Max Moisture	0.05	%
Processing (Melt) Temp	250 to 260	°C
Mold Temperature	60 to 90	°C